CERTIFICATE

Certificate of conformity for the Fusion Welding of Metallic Materials

BS EN ISO 3834-2:2021

Quality Requirements for the Fusion Welding of Metallic Materials – Part 2: Comprehensive Quality Requirements

In accordance with TÜV UK Ltd procedures, it is hereby certified that

Forsyths Limited

Rothes, Moray, Scotland, AB38 7AD, United Kingdom

applies a quality and welding management system in line with the above standard for the following scope:
and as listed on the annex to this certificate

Product Type:	The provision of design, manufacturing, assembly and supply services for pipework, pressure vessels, tankage, structural steelwork and modular skid units in various materials for a wide range of industries.
Product Standards:	PED 2014/68/EU, PESR: 2016, PD5500:2024, EN13445:2014 Parts 1-6, ASME VIII Div 1:2023, ASME B31.3:2022, TEMA: 9th Edition, API 620: 12th Ed., API 650: 12th Ed., AWS D1.1:2020, EEMUA 158, EEMUA 197, EN 1090-2:2018 (Up to and inc. EXC3) and client specifications as applicable.
Welding and Inspection Standards:	ISO 15609-1:2019, ISO 15614-1:2017+A1:2019, ISO 15614-5:2004, ISO 15614-7:2016, ISO 15614-8:2016, ISO 9606-1:2017, ISO 9606-4:1999, ISO 9606-5:2000, ISO 5817:2023, ISO 17637:2016, PD5500:2021+A3:2023, EN13445-4:2021, ISO 15156-2:2020, ISO 15156-3:2020, ASME IX:2023, ASME V:2023, ASME B31.3:2022, NACE MR0103:2015, NORSOK M101:2011, NORSOK M601:2016, AWS D1.1:2020, EEMUA 158, EEMUA 197 and various application standards.
Parent Materials:	Carbon / Carbon Manganese steels group 1.1, 1.2, 1.3 & 1.4, Austenitic stainless steel group 8.1 & 8.2, Austenitic Ferritic Stainless Steel group 10.1 & 10.2, Carbon Manganese steels with **0.30% < C ≤ 0.85% steel group 11.1, Copper Nickel alloy group 34, Nickel & Nickel** alloys groups 42 & 43 and Titanium group 51 as per PD CEN ISO/TR 15608: 2017
Welding and Allied Processes:	111: MMA - Manual Metal Arc welding with covered electrode, 135: MAG - Metal Active Gas welding with solid wire electrode, 136: MAG - Metal Active Gas welding with flux cored electrode, 141: TIG - Tungsten Inert Gas welding with single solid filler material 121: SAW - Submerged Arc Welding with solid wire electrode and 15: PAW - Plasma Arc Welding as per BS EN ISO 4063:2023.
Welding Co-ordinators:	Mr. Jonathan Woolloff – Welding Engineer – Comprehensive Level Knowledge – Knowledge verified via Professional Technical Interview Mr. Nathan Legge – Welding Coordinator – Specific Level knowledge – Knowledge verified via Professional Technical Interview

Certificate No: GB01983 Rev 1
Annex No: GB01983/01/02
Audit Report No: 2024/32321

UKAS PRODUCT CERTIFICATION 0065

Valid until: 22/03/2028
Initial Certification: 01/04/2015
Effective Date: 28/05/2024

TÜVNORD Digitally signed by Ward Paul Date: 2024.07.16 17:34:14 +01'00'

Signed for and on behalf of TÜV UK Ltd, the Certification Body

TÜV UK Ltd, AMP House, Suites 27-29, Fifth Floor Dingwall Road Croydon CR0 2LX, UK www.tuv-nord.com/uk

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Signed for and on behalf of TÜV UK Ltd, the Certification Body

TÜV UK Ltd, AMP House, Suites 27-29, Fifth Floor Dingwall Road Croydon CR0 2LX, UK www.tuv-nord.com/uk

ANNEX

To be used with Certificate Registration No: GB01983

Certificate Registration No;	Location	Scope
GB01983/01	34 Commercial Road Buckie, Banffshire, AB56 1UQ	**Product Type:** The provision of design, manufacturing, assembly and supply services for pipework, pressure vessels, tankage, structural steelwork and modular skid units in various materials for a wide range of industries.
GB01938/02	Unit 1 Wellsheads Industrial Estate, Dyce, Aberdeen, AB21 7GF	**Product Standards:** PED 2014/68/EU, PESR: 2016, PD5500:2024, EN13445:2014 Parts 1-6,ASME VIII Div 1:2023, ASME B31.3:2022, TEMA: 9th Edition, API 620: 12th Ed., API 650: 12th Ed., AWS D1.1:2020, EEMUA 158, EEMUA 197, EN 1090-2:2018 (Up to and inc. EXC3) and client specifications as applicable.
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		Welding & Allied Processes: 111: MMA - Manual Metal Arc welding with covered electrode, 135: MAG - Metal Active Gas welding with solid wire electrode, 136: MAG - Metal Active Gas welding with flux cored electrode, 141: TIG - Tungsten Inert Gas welding with single solid filler material 121: SAW - Submerged Arc Welding with solid wire electrode and 15: PAW - Plasma Arc Welding as per BS EN ISO 4063:2023.
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